



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D119-796-101
Job Sheet 178041



Part No: D119-796-101

Job Qty: 1 ea

Part Name: Fwd Crosstube Installation With Step



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 5/25/18

Job Tracking No:

Due Date: 5/25/18

Created By: Linda Lacelle

Type: SOLD

Description:

Note: DWG DSI9730 REV B, IIN-D119-796 REV F IPP REV:A NEW ISSUE 14-09-05 DD VERF:JLM IPP REV:B 14.10.22 AS PER PA1 DD VERF:JLM IPP REV:C 14.11.19 AS PER IIN REV:B DD VERF:JLM IPP REV:D 15.02.12 PER REV C JLM VERIFIED BY:DD IPP REV:E 15.05.13 PER REV D JLM VERIFIED BY:DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea	5/25/18	5/25/18	0.00	0.00	Start Up Stores/Pkg-1		MAY 25 2018
95	Crosstubes	1 pcs	5/25/18	5/25/18	0.00	10.00	Crosstubes-1		MAY 25 2018
110	Packaging	1 pcs	5/25/18	5/25/18	0.00	0.00	Packaging1-1		
120	QC	1 pcs	5/25/18	5/25/18	0.00	0.00	QC4		
130	Packaging	1 pcs	5/25/18	5/25/18	0.00	0.00	Packaging3-1		
135	DC	1 pcs	5/25/18	5/25/18	0.00	0.00	DC		
140	QC21-FG	1 Ea	5/25/18	5/25/18	0.00	0.00	QC21		

Part Op 130 - Identify and pack for shipping as per PPP D119-796-101
Descriptions: 135 - Photocopy bluefile & type labels per PPP D119-796-101 CHG004

21
9-89 MAY 28 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN5C32A	Bolt	4 Ea (4 ea)	90-Start up Operation	F131650
AN5C7A	Bolt	12 Ea (12 ea)	90-Start up Operation	5041128
D3672-7	Washer, Phenolic	8 Ea (8 ea)	90-Start up Operation	5019309
MS21043-5	Nut	4 Ea (4 ea)	90-Start up Operation	5024470
MS21250-05048	Bolt (Use Ms21250-05-048)	4 Ea (4 ea)	90-Start up Operation	5039034
NAS1149C0532R	Washer	8 Ea (8 ea)	90-Start up Operation	5055951
NAS1149C0563R	Washer	12 Ea (12 ea)	90-Start up Operation	FH138404-2
D119-796-151	Fwd Crosstube Installation With Step (No Hardware)	1 Ea (1 ea)	95-Crosstubes	5074460

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	AN5C32A	4	74	0
	AN5C7A	12	128	0
	D3672-7	8	507	0
	MS21043-5	4	120	0
	MS21250-05048	4	14	0
	NAS1149C0532R	8	357	0
	NAS1149C0563R	12	552	0
	D119-796-151	1	1	0
95-Crosstubes				



Container No: S074592



Part: D119-796-101

Job No: 178041

Serial No/Batch: S074592

Revision:

Inspector:

Dart Aerospace Ltd.
1270 Aberdeen Street
Hewkesbury, ON K64 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Date: 05/25/18

REFERENCE ONLY

5.0 PARTS LIST

5.1 STANDARD GEAR CROSSTUBES

Item	-101	-201	-103	-203	-141	-241	-151	-251	Part Number	Description
	X								D119-796-101	FWD CROSSTUBE INSTALLATION WITH PEG STEPS
		X							D119-796-201	AFT CROSSTUBE INSTALLATION WITH PEG STEPS
			X						D119-796-103	FWD CROSSTUBE INSTALLATION W/O PEG STEPS
				X					D119-796-203	AFT CROSSTUBE INSTALLATION W/O PEG STEPS
			1		X		1		D119-796-141	CROSSTUBE INSTALLATION, STANDARD FWD, W/O PEG STEPS
				1		X		1	D119-796-241	CROSSTUBE INSTALLATION, STANDARD AFT, W/O PEG STEPS
	1						X		D119-796-151	CROSSTUBE INSTALLATION, STANDARD FWD, WITH PEG STEPS
		1						X	D119-796-251	CROSSTUBE INSTALLATION, STANDARD AFT, WITH PEG STEPS
1					4	4			D2873-043	RADIUS BLOCK
2	8	8	8	8					D3672-7	WASHER
3						1			D5122-1	CENTER SUPPORT
4						6			D5123-1	CLAMP CUSHION
5					4		4	4	D5123-3	CLAMP CUSHION
6						2			D5123-5	CLAMP CUSHION
7					2				D5124-1	FWD SUPPORT
8						1			D5134-041	DAMPER SUPPORT ASSY, LH
9						1			D5134-042	DAMPER SUPPORT ASSY, RH
10						1			D5136-1	CONTACT PAD, LH
11						1			D5136-2	CONTACT PAD, RH
12							2		D5149-041	FWD STEP ASSY
13								2	D5149-043	AFT STEP ASSY
14					2				D5152-041	FWD POST MOUNT ASSY
15						2			D5152-043	AFT POST MOUNT ASSY
16						2		2	D5515-1	GROUNDING CLAMP
17						2		2	AN174-3A	BOLT
18	12	12	12	12					AN5C7A	BOLT
19	4	4	4	4					AN5C32A	BOLT
20						16			CR3212-4-07	RIVET
21					16				CR3212-4-08	RIVET
22							4		MS21920-22	CLAMP
23					4				MS21920-24	CLAMP
24						6		4	MS21920-25	CLAMP
25		2		2		2			MS21920-28	CLAMP
26	4	4	4	4					MS21250-05048	BOLT
27						2		2	MS21042-3	NUT
28						2		2	MS21042-4	NUT
29	4	4	4	4					MS21043-5	NUT
30						2		2	MS27039-1-08	SCREW
31						4		4	NAS1149D0332J	WASHER
32						4		4	NAS1149D0432J	WASHER
33	8	8	8	8					NAS1149C0532R	WASHER
34	12	12	12	12					NAS1149C0563R	WASHER
100		1		1					DP460	SCOTCH WELD ADHESIVE (37mL)

© COPYRIGHT © 2014 BY DART AEROSPACE LTD.

THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.

Revision: F

Date: 17.02.10

REFERENCE ONLY